



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

601.3728

Job Sheet 206777



Part No: 601.3728

Part Name: Spring



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/10/20

Job Tracking No:

Due Date: 2/14/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 601.3728 Rev PR4 IPP Rev. A 2020.02.05 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	DAS 0 pcs	2/14/20	2/14/20	0.00	0.00	Purchasing - 1	10 FEB 13 2020
		13 9-89					Purchasing - 2	
		FEb 10 2020					Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	0 pcs	2/14/20	2/14/20	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	10 FEB 13 2020
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Container No: S255377



Part: 601.3728

Job No: 206777

Serial No/Batch: S255377

Revision: Rev N/C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/13/20

Plex 2/10/20 9:26 AM Dart.lajeunesse.marie

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
120	QC 6	0 pcs	2/14/20	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
130	Packaging 3-1 - Stock - B4B	0 pcs	2/14/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
140	QC 21 - SA	0 pcs	2/14/20	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

DAS
40
MAR 12 2020
9-89

DAS
58
MAR 12 2020
9-89

DAS
21
9-89

MAR 12 2020

Part Op 100 - -Issue P/O to LEE springs; P/O _____ -Manufacture 601.3728 as per DWG. -Certificate of Conformity is required
 Descriptions: required
 110 - Certificate of Conformity is required
 120 - QC6- All purchased or subcontracted products. 1-Inspect as per drawing 601.3728 2-Certificate of conformity is required.

130 - IDENTIFY AND STOCK

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LE 022C 05 S	Spring	0 (1 ea)	100-Purchasing	S255376

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	LE 022C 05 S	0	0	0

Part Specifications

Specifications could not be found.

Plex 2/10/20 9:26 AM Dart.lajeunesse.marie

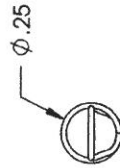
1 2 3 4 5 6 7 8

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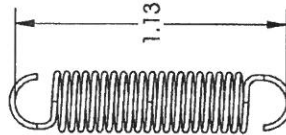
NOTES:

1. VENDOR: LEE SPRING P/N LE 022C 05 S
2. MATERIAL: STAINLESS STEEL 302
3. FINISH: PASSIVATE PER ASTM A967

w/o



601.3728



Lee Spring - com
Lee Spring
7.15 lead
\$

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SOURCE CONTROL DRAWING

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA 92056-3512 (760)724-5000

ORIGINAL DATE	DATE	APPROVED
REVISION	DATE	APPROVED
DESCRIPTION	DATE	APPROVED
INITIAL RELEASE	DATE	APPROVED
REV. N/C	DATE	APPROVED
REV. N/C	DATE	APPROVED

SIZE	PAGE CODE	DWG. NO.	REV.
B	07M26	601.3728	N/C
SCALE			NONE
SHEET			1 OF 1



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045816



Supplier: ROY003-VU
Royal Bank Visa (Robert Aboud)
X
xx
ON
Canada

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045816

PO Date: 2/10/20

Due Date: 2/17/20

FEB 10 2020

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Credit Card

Freight Terms:

Special Comments: lee spring

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	206777	LE 022C 05 S			Spring : AS PER DWG 601.3728 REV. PR4	Firmed X6	-	2/17/20	6 Ea	0 Ea	6 Ea	\$7.15/Ea	\$42.90

FEB 13 2020

Line Item Note PART ARE PRELIM.

Grand Total: \$42.90

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/10/20 10:29 AM Dart.Lavoie.Chantal

IMPORTANT DOCUMENT! FORWARD TO QUALITY DEPT.



Lee Spring Company
140 58th Street, Suite 3C
Brooklyn, NY 11220
Tel: 888-777-4647
Fax: 888-426-6655

Certificate of Conformance

We hereby certify that the item(s) indicated on this certificate is (are) in Conformance with this Purchase Order.

This order was shipped out of Lee Spring's Stock Spring Inventory.
All Lee Spring Stock Springs are certified to be RoHS and REACH compliant.
All Lee Spring Stock products are Mercury-Free.

Material Code "S" or "SS" signifies Stainless Steel 302 or 304 or 17-7pH.
Material Code "S316" signifies Stainless Steel 316.
Material Code "M" or "MW" signifies Music Wire.

Stainless Steel Wire

Type 301/302/304 and Type 316 per ASTM A313, A666, AMS A5906,
JIS-G-4305-2005, SUS301, SUS302, SUS631, DIN 17224, BS 2056, EN 10270-3 or JIS-G-4314.
Type 17-7pH per AMS 5678, AMS 5529, ASTM A313, JIS-G-4303 or JIS-G-4314.

Music Wire

ASTM A228, DIN 17223, BS 5216, EN 10270-1, IS 4454-1, or JIS-G-3522.

Other

Oil Tempered MB per ASTM A229, ASTM A401, DIN 17223, BS 2803, IS 4454-2, or EN 10270-2.
Oil Tempered Chrome Silicon per ASTM A401, DIN 17223, BS 2802 or EN 10270-2.
Elgiloy and equivalent Cobalt Alloys per AMS 5833 (Chemical Only).
Beryllium Copper per ASTM B197.
Ultem PEI Resin (Plastic Composite) per SABIC Standard.

All Stock Lee Music Wire springs are Zinc Plated per ASTM B633.
All Stock Lee Stainless Steel 302/304/17-7pH springs are Passivated per ASTM A967.
All Stock Lee Stainless Steel 316 springs are Ultrasonic Passivated per ASTM A967.
The contents of this shipment are Non-Traceable.

Thank you,

Elvis Jarvis
Quality Assurance Manager

DAS
40
9-89

Customer: 000000001061205 DART AEROSPACE

Purchase Order: pohb045816

Sales Order: 000000000265788

Stock Code: LE 022C 05 S

Package #	Qty. Shipped	Revision	Part Description
BAZ0016670	6	NR	LE 022C 05 S

Date: 2/10/2020

Quantity Certified: 6



Lee Spring Company
1235 North Hobson Street
Gilbert, AZ 85233

Tel: 888-777-4647
Fax: 888-426-6655
Email: sales@leespring.com

Dispatch Number

469549

Ship Date

02/10/2020

Packing List

Bill To:
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7 CANADA
ACCOUNTS PAYABLE

Ship To:
DART AEROSPACE
CHANTAL LAVOIE
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

Account #	Purchase Order #	Sales Order #	Order Date	Ship Via.
1061205	pohb045816	265788	02/10/2020	FEDEX COLLECT 2 DAY ECONOMY

SO. Line No	Ordered	Back Ordered	Stock Code	Revision	Shipped
1	6	0	LE 022C 05 S LE 022C 05 S Pkg. ID: BAZ0016670 Qty: 6	NR	6

RECEIVED

FEB 12 2020

DART AEROSPACE LTD.

This sale is subject to Lee Spring's standard terms and conditions available at leespring.com, including quantity tolerances of up to a 10% over shipment.

Thank you!